

PEBAX®

3533 SP 01

Polyether block amide **Pebax® 3533 SP 01 resin** is a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SP grade has been developed to be heat and UV resistant.

PROPERTIES	DRY / COND	UNIT	TEST STANDARD
RHEOLOGICAL PROPERTIES			
Molding Shrinkage, parallel	0.5 / *	%	ISO 294-4, 2577
Molding Shrinkage, normal	0.8 / *	%	ISO 294-4, 2577
MECHANICAL PROPERTIES			
Tensile Modulus	19 / 18	MPa	ISO 527-1/-2
	2760 / 2610	psi	
Stress at 50% Strain	4 / 4	MPa	ISO 527-1/-2
	580 / 580	psi	
Strain at Break	>50 / >50	%	ISO 527-1/-2
Stress at 10% Elongation	2 / *	MPa	ISO 527-1/-2
	290 / *	psi	
Stress at 100% Elongation	6 / *	MPa	ISO 527-1/-2
	870 / *	psi	
Strain at Break TPE	>300 / *	%	ISO 527-1/-2
Stress at Break TPE	39 / *	MPa	ISO 527-1/-2
	5660 / *	psi	
Compression Set at 23 °C, 24h	22 / *	%	ISO 815
Tear Strength	50 / *	kN/m	ISO 34-1
Abrasion Resistance	64 / *	mm ³	ISO 4649
Shore A Hardness	82 / *	-	ISO 868
Shore D Hardness	25 / *	-	ISO 868
Charpy Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eU
Charpy Notched Impact Strength, +23°C	- / No Break	kJ/m ²	ISO 179/1eA
Charpy Notched Impact Strength, -30°C	- / No Break	kJ/m ²	ISO 179/1eA
THERMAL PROPERTIES			
Melting Temperature, 10°C/min	144 / *	°C	ISO 11357-1/-3
Glass Transition Temperature, 10°C/min	-65 / *	°C	ISO 11357-1/-2
	-85 / *	°F	

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Temp. of Deflection Under Load, 0.45 MPa	46 / *	°C	ISO 75-1/-2
	115 / *	°F	
Coeff. of Linear Thermal Expansion, parallel	210 / *	E-6/K	ISO 11359-1/-2
ELECTRICAL PROPERTIES			
Relative Permittivity, 100Hz	6 / -	-	IEC 60250
Relative Permittivity, 1MHz	6 / -	-	IEC 60250
Dissipation Factor, 100Hz	310 / -	E-4	IEC 60250
Dissipation Factor, 1MHz	434 / -	E-4	IEC 60250
Volume Resistivity	3.2E10 / -	Ohm*m	IEC 60093
Surface Resistivity	* / 3E12	Ohm	IEC 60093
Dielectric (Electric) Strength	33.5 / -	kV/mm	IEC 60243-1
	851 / -	kV/in	
Comparative Tracking Index	* / 600	-	IEC 60112
OTHER PROPERTIES			
Water Absorption	1.2 / *	%	Sim. to ISO 62
Humidity Absorption	0.4 / *	%	Sim. to ISO 62
Density	1000 / 1000	kg/m ³	ISO 1183
	1 / 1	g/cm ³	
Spec. heat capacity of melt	2800	J/(kg K)	-
Thermal conductivity of melt	0.18	W/(m K)	-
Density of melt	830	kg/m ³	-
	51.8	lb/ft ³	

MAIN APPLICATIONS:

- Flexible injected parts
- High performance power trasmission belts
- Silent gears
- Toy component

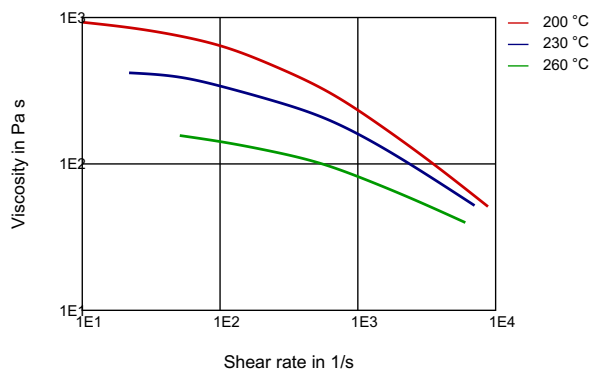
PACKAGING:

This grade is delivered dried in sealed packaging (25 kg bags) ready to be processed.

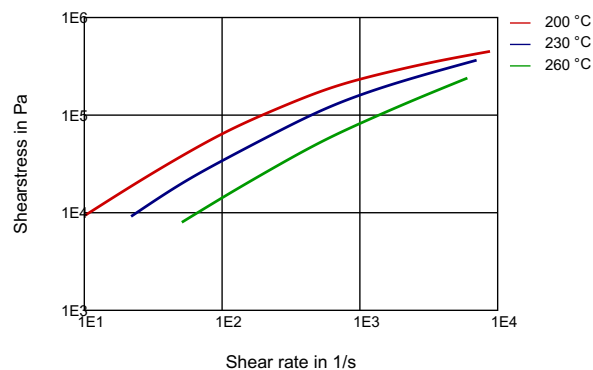
PEBAX® 3533 SP 01

DIAGRAMS

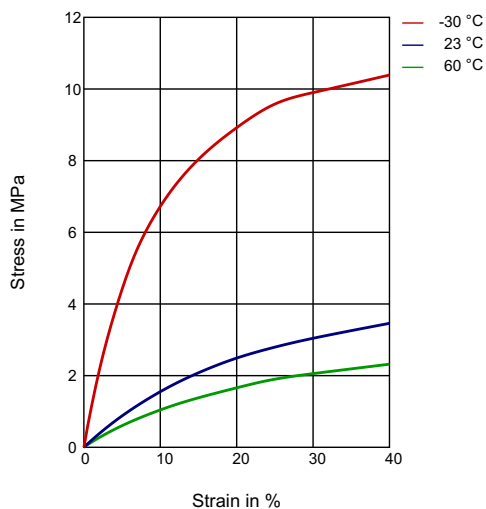
VISCOSITY-SHEAR RATE



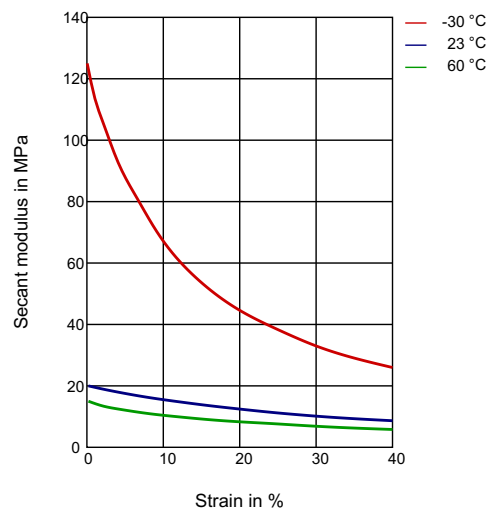
SHEARSTRESS-SHEAR RATE



STRESS-STRAIN

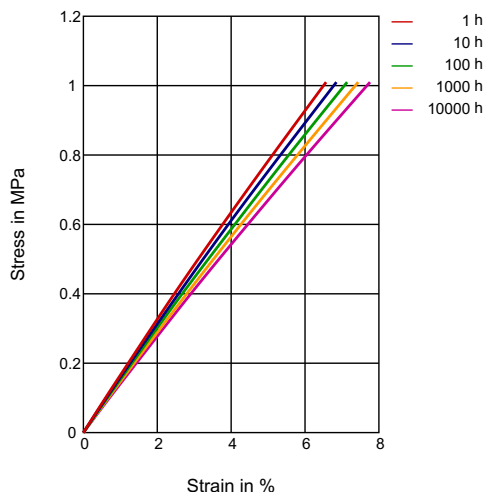


SECANT MODULUS-STRAIN

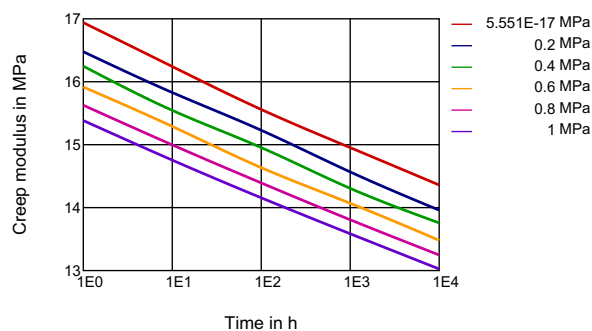


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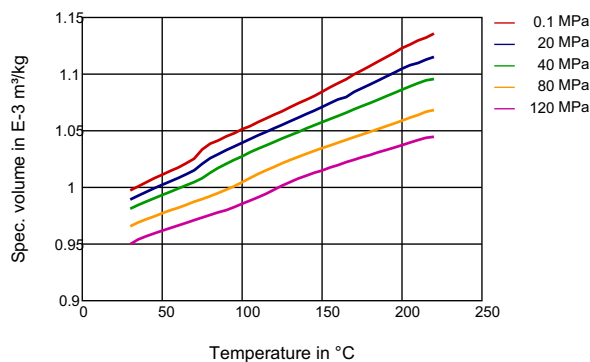
STRESS-STRAIN (ISOCHRONOUS) 73°F



CREEP MODULUS-TIME 73°F



SPECIFIC VOLUME-TEMPERATURE (PVT)



Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 180°C / 210°C / 240°C.
- Typical mold temperature : 10 – 30°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 55-65°C

Processing conditions:

- Typical melt temperature (Min / Recommended / Max) : 190°C / 205°C / 220°C.
- Drying time and temperature (only necessary for bags opened for more than two hours) : 4-8 hours at 55-65°C.

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PROCESSING Injection Molding, Film Extrusion, Profile Extrusion, Other Extrusion, Transfer Molding, Casting, Thermoforming	
DELIVERY FORM Pellets	
ADDITIVES Lubricants, Antiblocking agent	
SPECIAL CHARACTERISTICS Heat Stabilized, Light Stabilized	
REGIONAL AVAILABILITY North America, Europe, Asia Pacific, South and Central America, Near East/Africa	